

Certificate

in accordance with DIN 6701 to demonstrate the suitability of the user-company for manufacturing adhesive bonds on rail vehicles and parts of rail vehicles



Accredited certification body according to
DIN EN ISO/IEC 17065
(DAkkS D-ZE-20105-01-00)

The company

HeiterBlick GmbH

with production site in

**Spinnereistraße 13
04179 Leipzig
GERMANY**

has been certified in accordance with DIN 6701 for the following area of validity

Class A1

Construction
Process design
Manufacture
Repair
Purchase, sales and assembly of bonded components
Subcontracting

Main function:

F, D, S, L

Pre-treatment methods:

-

Production methods:

SO, TK, HU, LA

Test methods:

DT, VIS

Degree of mechanization:

M

(See code table A-Z-Guideline)

Remarks:

Classified bonded parts only have to be produced in the proven areas:
- class A1: hall 10 (bonding area 2)
- class A3: hall 10a (bonding area 1)

Certificate no.:

TC-K/6701/A1/F2-3/2021/447

Valid from:

18.02.2021

Valid until:

07.02.2024

Issued on:

18.02.2021

Changed on:

20.07.2021

General Regulations

The new application has to be submitted to the certification body at least **two month** before the certificate expires if the suitability of the user-company shall be certificated furthermore.

Changes within the time of validity of the certificate

If the address of the user-company or company site, the class of the certificate, supervisors or the area of validity change, the certification body must be informed immediately. The certification body decides about the necessity of an inspection on the site and change of the certificate.

The certification body must be informed if there are changes or additions to main processes or to any of the areas for which the certificate is valid under "pretreatment methods", "production processes", "test methods" and "degree of mechanisation". The certification body decides whether to check the changes on-site and whether it is necessary to change the certificate.

Withdrawal of the certification

Authority or the certification body can withdraw certification if:

1. There is a serious shortcoming in the execution of the adhesive bonding work as required by this standard;
2. There is a serious shortcoming in the supervision of the adhesive bonding work (except for part class A3) as required by this standard;
3. There is no authorised supervision of the adhesive bonding work;
4. The employees carrying out the adhesive bonding work at the practical level do not have valid qualification certificates as required by this standard;
5. Other conditions required by this standard are no longer fulfilled;
6. The period of validity has expired;
7. The user-company does not have certification.

The user company must confirm attention of the withdrawal in written form towards the certification body. The certification body has to inform the German railway authority EBA.

Distribution

1. Submitter (original)
2. EBA, German railway authority (copy)
3. Folder (copy)